



INSTALLATION MANUAL

ASE-3756

**Arnott New Front Electronic Air Strut
Land Rover Range Rover (L405) - LT/RT**



Engineered to Ride, Built to Last®

CONGRATULATIONS ON YOUR PURCHASE OF AN ARNOTT® SUSPENSION PRODUCT

WE AT ARNOTT LLC ARE PROUD TO OFFER A HIGH QUALITY PRODUCT WITH ALL THE TECHNICAL SUPPORT YOU NEED. THANK YOU FOR YOUR CONFIDENCE IN US AND OUR PRODUCT.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified and certified automotive professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

GENERAL INFORMATION

Reading this manual signifies your agreement to the terms of the general release, waiver of liability, and hold harmless agreement, the full text of which is available at www.arnottinc.com and www.arnotteurope.com.



WARNING:

The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the air suspension system.

- Not to be stored below 5°F (-15°C) and above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

CAUTION:

Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.

To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.

Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.

For vehicles with a "Closed Air Supply System," replacement of components requires proper adherence to procedures set forth within OE servicing literature. Failure to comply with the OE prescribed procedures can result in component damage and/or failure.

OE STRUT REMOVAL

1. Set steering to straight ahead.
2. Raise vehicle.
3. Remove the applicable front wheel. (Figure 1)



FIGURE 1

4. Disconnect the electrical connection from the top of the strut by pressing in on the two tabs and pulling upwards. (Figure 2)



FIGURE 2

5. Loosen and remove the air line from the top of the strut. (Figures 3, 4)



FIGURE 3



FIGURE 4

6. Remove the air line fitting. To do so, spread the collet open and the remaining fitting will slide off of the air hose. (Figures 5, 6, 7, 8)

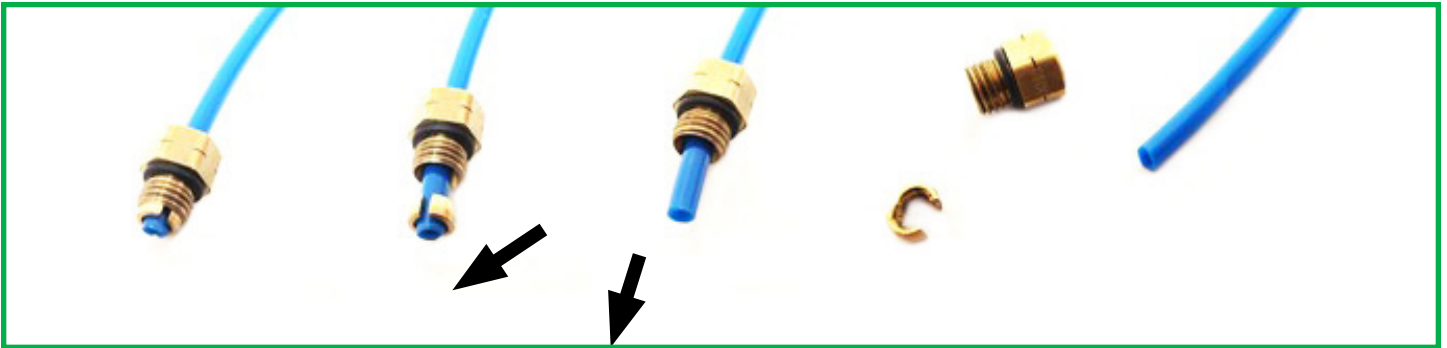


FIGURE 5



FIGURE 6



FIGURE 7

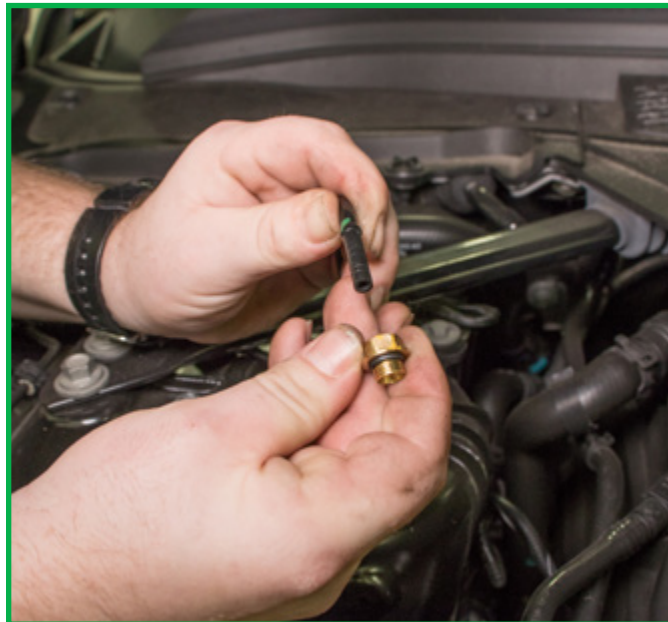


FIGURE 8

7. Loosen and remove the sensor wire and brake line bracket. (Figures 9, 10, 11)

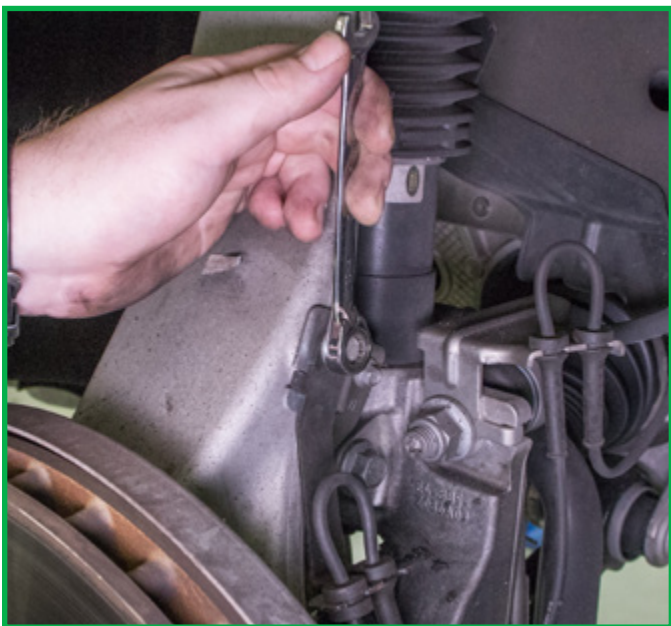


FIGURE 9

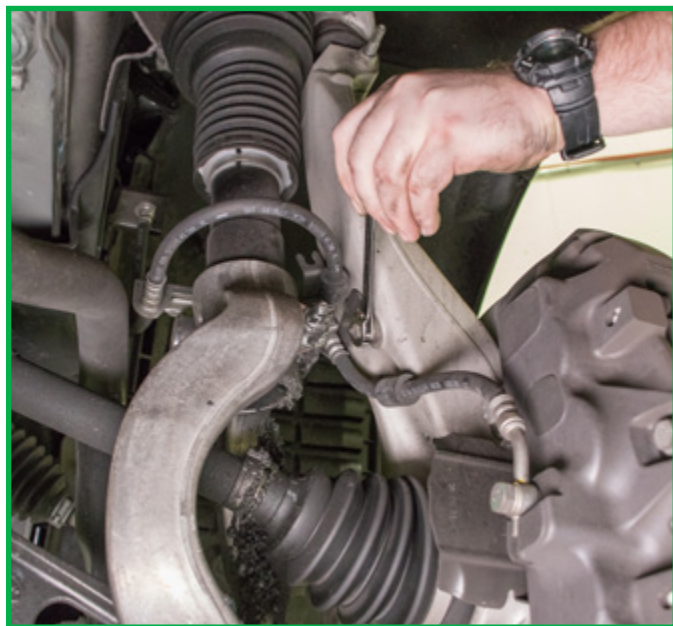


FIGURE 10



FIGURE 11

8. Loosen and remove the lower strut mounting bolt. (Figure 12)



FIGURE 12

9. Remove the sensor wire bracket and separate the sway bar link from the lower strut clevis. (Figures 13, 14, 15)



FIGURE 13



FIGURE 14



FIGURE 15

10. Locate and remove the upper control arm ball joint nut. Separate the ball joint from the spindle assembly. (Figures 16, 17, 18)

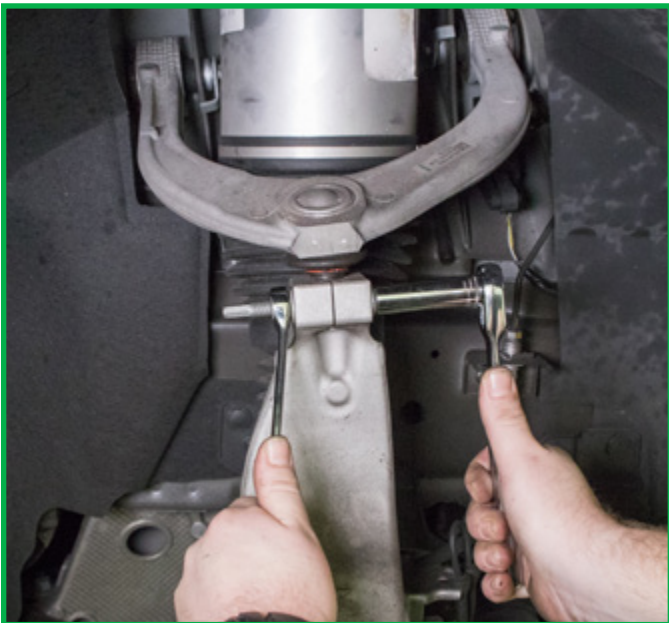


FIGURE 16



FIGURE 17



FIGURE 18

11. Loosen and remove the top mounting nuts. (Figures 19, 20)



FIGURE 19

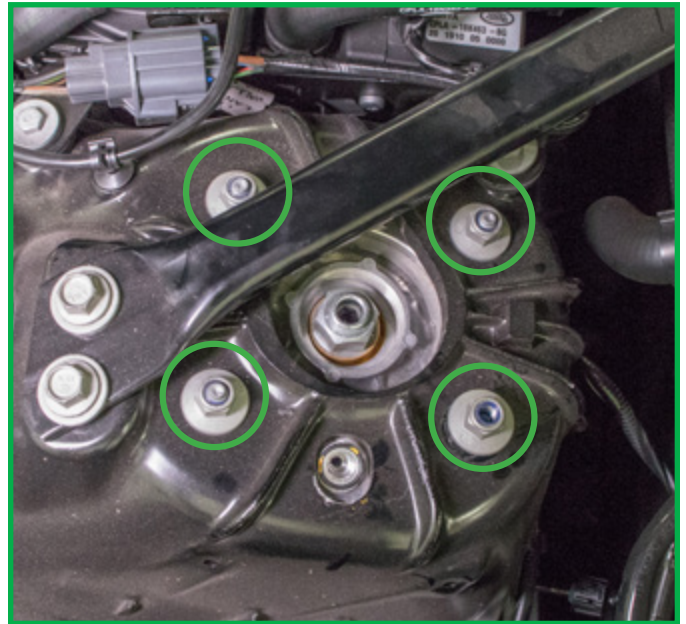


FIGURE 20

12. Loosen the strut clevis. (Figure 21)



FIGURE 21

13. Pull the spindle assembly outward and remove the strut. (Figures 22, 23)



FIGURE 22



FIGURE 23

14. Removal complete.

NEW STRUT INSTALLATION



WARNING:

Tighten all nuts and bolts to manufacturer's specifications during the installation process.



WARNING:

Do not remove the air fitting from the air strut. Doing so may cause damage and/or void warranty. Remove the white shipping pin from the new air fitting and insert the air line until fully seated.

1. Install the strut into the vehicle. (Figure 24)



FIGURE 24

2. Install the lower strut mounting bolt. (Figure 25)

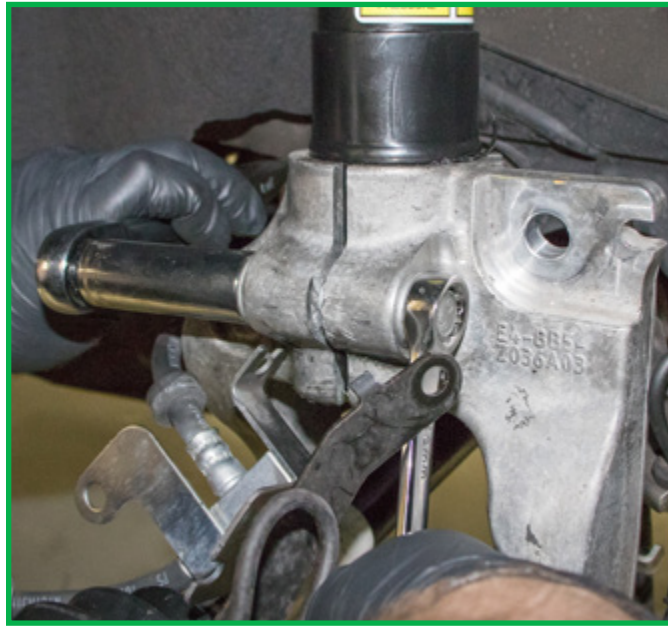


FIGURE 25

3. Reinstall the upper control arm to the spindle assembly and tighten to manufacturer's specifications. (Figures 26, 27)



FIGURE 26



FIGURE 27

4. Retighten the strut clevis to manufacturer's specifications. (Figure 28)



FIGURE 28

5. Reinstall the sensor wire bracket and reattach the end link to the lower strut clevis. (Figures 29, 30, 31)



FIGURE 29

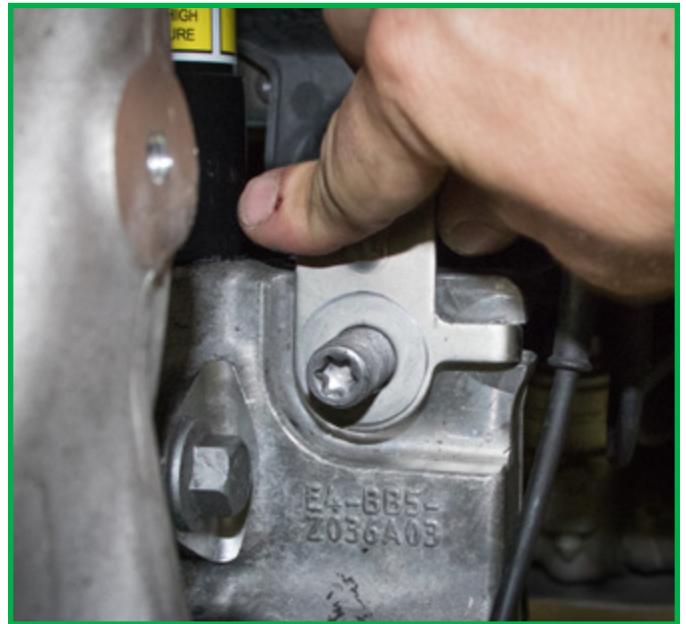


FIGURE 30

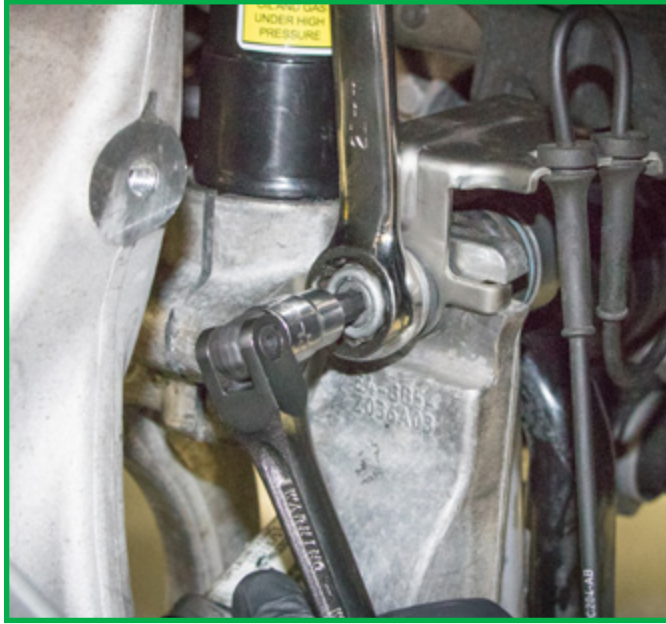


FIGURE 31

6. Reinstall the sensor wire and brake line bracket. (Figures 32, 33)

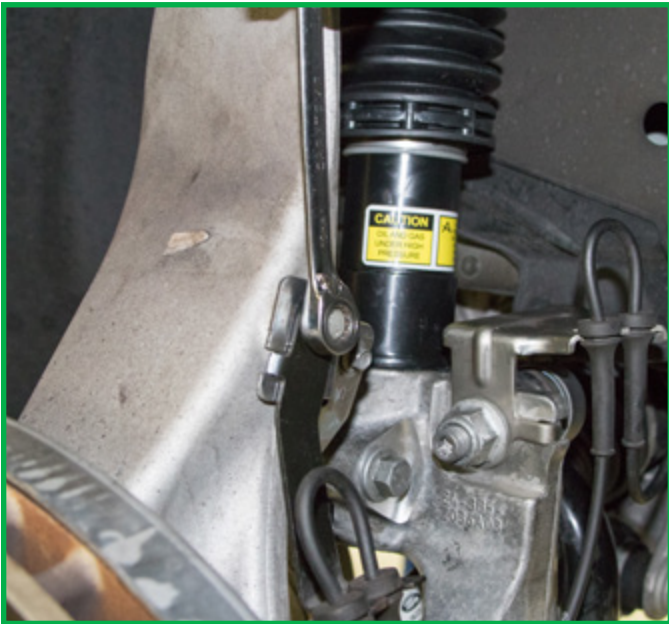


FIGURE 32



FIGURE 33

7. Install the supplied top strut mounting bolts and tighten to manufacturer's specifications. (Figure 34)



FIGURE 34

8. Remove the white plastic shipping pin from the air line fitting and discard. (Figure 35)

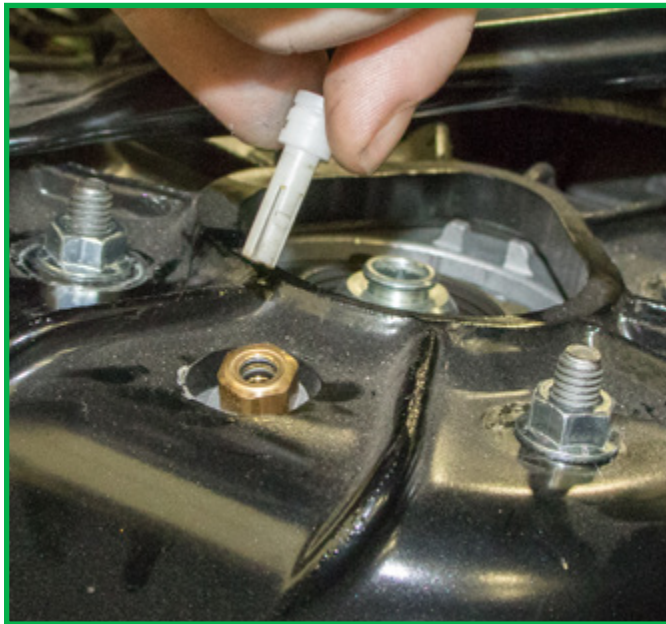


FIGURE 35

9. Install the air line into the air line fitting. (Figures 36, 37, 38)

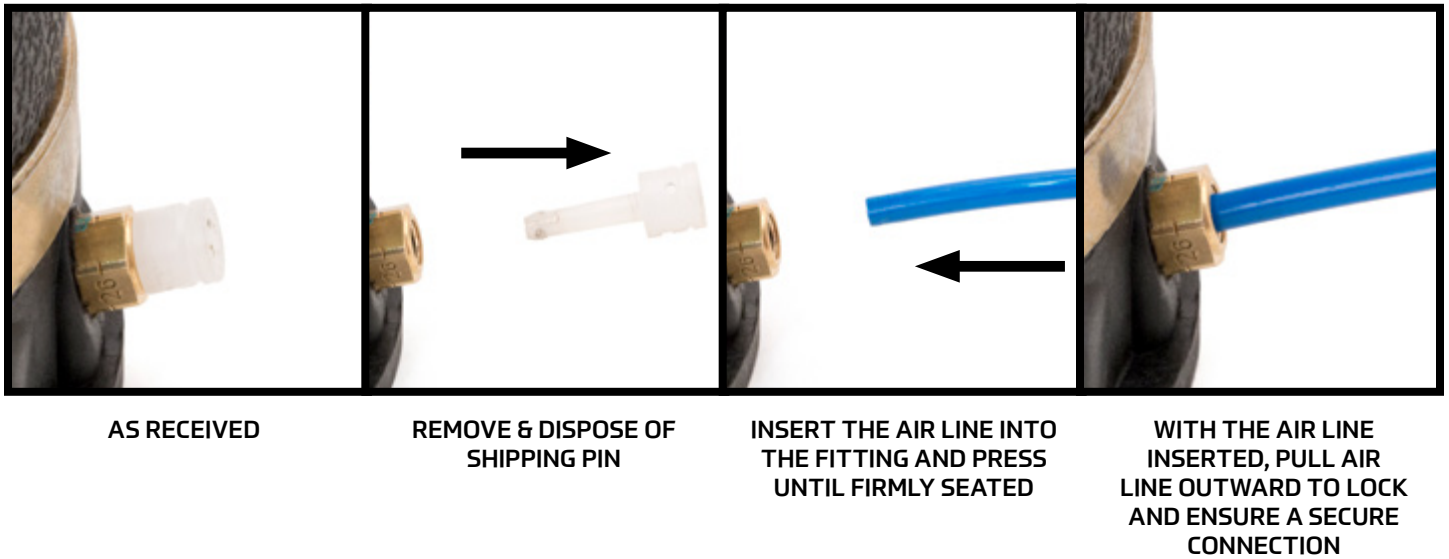


FIGURE 36



FIGURE 37



FIGURE 38

10. Reinstall the electrical connection, ensuring the plug is oriented appropriately to the electrical terminals within the strut. (Figures 39, 40)

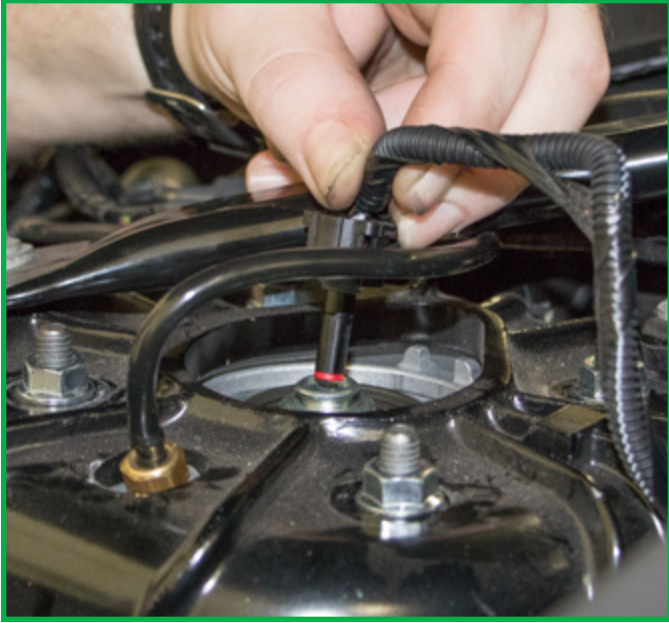


FIGURE 39



FIGURE 40

11. Reinstall the wheel.
12. Installation complete.

Arnott™

Suspension Products

Arnott US Business Office:

www.arnottinc.com

100 Sea Ray Drive
Merritt Island, FL 32953

Call: 800.251.8993

321.868.3016

Fax: 321.868.3703

Email: techassistance@arnottinc.com

Arnott Europe Business Office:

www.arnotteurope.com

Industrieweg 19
5145 PD, Waalwijk (NL)

NL Phone: +31 73 7850 580

DE Phone: +31 85 2087 438

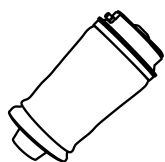
UK Phone: +44 203 3186 124

BE Phone: +32 258 846 90

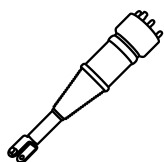
ES Phone: +34 91 901 10 56

FR Phone: +32 78 48 46 93

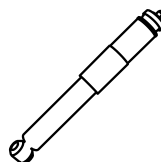
Email: info@arnotteurope.com



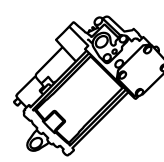
Air Springs



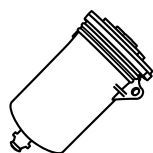
Struts



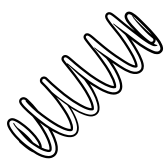
Shocks



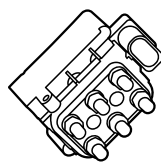
Compressors



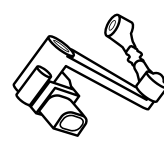
Dryers



Coil Spring
Conversion Kits



Valve Blocks



Ride Height
Sensors